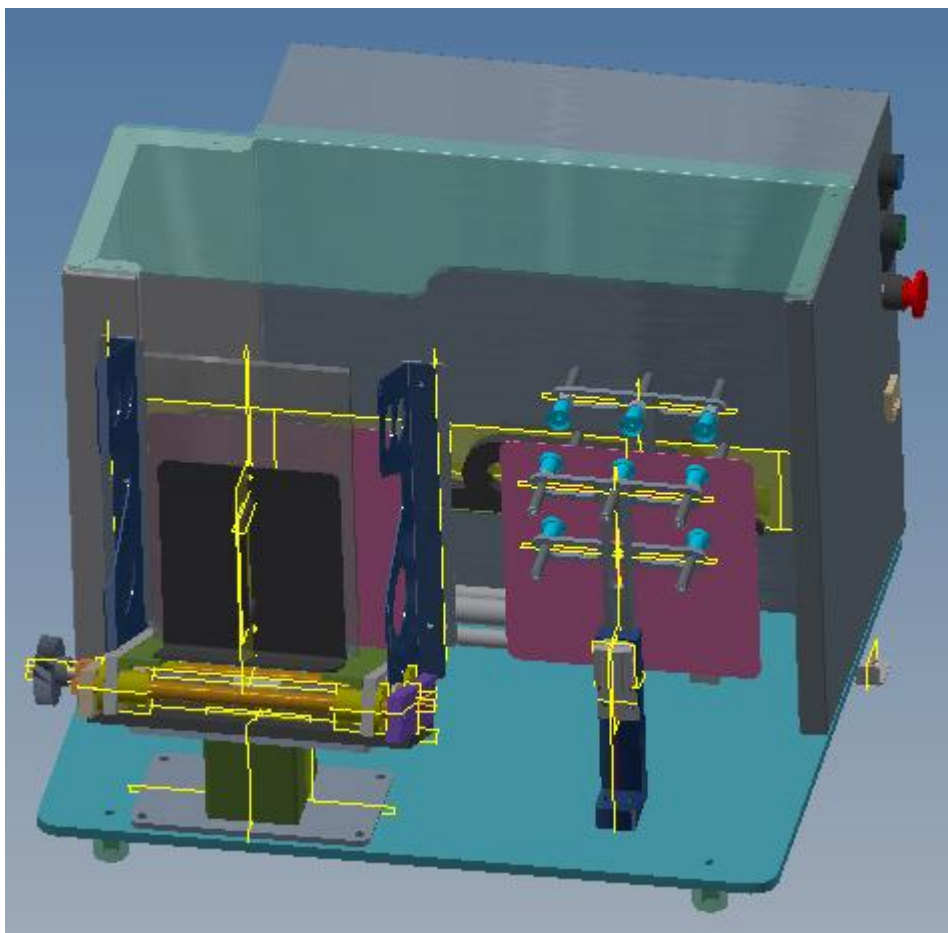






# Use and Maintenance Manual

## Table bag opener machine



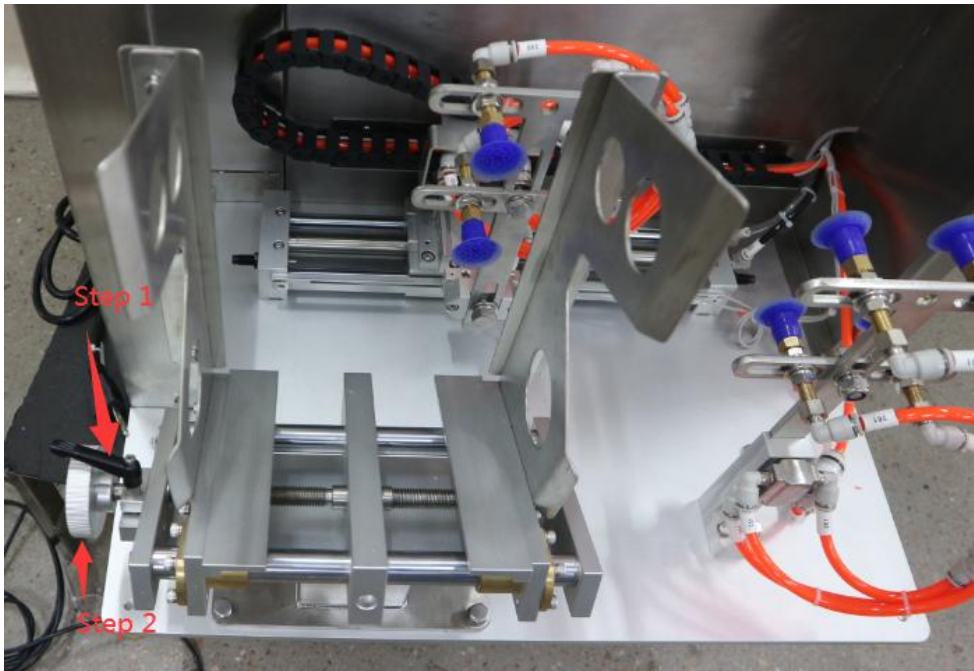
# Safety Pictograms

	<p><b>Electric Shock</b></p> <p>*Operate carefully and strictly prohibit destroy the electrical parts and do not touch the electric cabinet while power is supplied.</p>
	<p><b>Rolling Keep Clear</b></p> <p>*Do not put anything to the roll, it may cause accident when something stops it running smoothly.</p>
	<p><b>Danger of the safety door open</b></p> <p>*Do not open the safety door when the machine is in motion, in avoiding of electric shock and injury.</p>
	<p><b>Caution</b></p> <p>*Please read all operation details before further use of the machine. To use it in the correct way and use it correctly.</p> <p>*Open machine inside by authorized electricity engineering person only and regularly inspect and maintain the machine.</p>
	<p><b>Total Power Information</b></p> <p>*Voltage is 220V and Voltage Frequency is 50-60HZ/s. Make sure of it whether the total power supply or not, or dangerous case will occur.</p>

## Precaution For Safe Use

- Strictly prohibits to move, damage, change or cover any warning symbols and nameplates.
- Strictly prohibits to move, damage or change any protected equipment of the machine.
- Be sure to observe the following precaution to prevent operation failure, or adverse effects on the performance and functions of the product. Without it may occasionally result in unexpected events.
  - Whether the machine is installed completely;
  - Whether every part of the machine is adjusted well;
  - Whether the total power connects and make sure of the using place;
  - Check and confirm the protected equipment and security;
  - Check to confirm the machine can be charged and the control system can work efficiently with the manual book;
- Should turn off all switches including the total power and the gas processor when the machine is off;
- This machine has Touch Screen and Program Controller, keep the main electric cabinet clean and dry, strictly prohibits put anything into the electric cabinet, or serious consequence will occur;
- Make sure of the gas pipe connect, or the machine cannot work normally and accident will happen;

# Adjust bag width



The bag magazine can be adjusted to suit for different premade bag size.

## Adjusting Steps

**Step 1:** Loose the black handle.

**Step 2:** Turn the hand wheel ( show as on above picture), then put a bag into the bag magazine and adjust both baffles to fit the bag width. When the hand wheel is turning, Both baffles can be moved at the same time.

**Step 3:** After the bag width is fixed, then fasten the black handle.

Then bag width adjusting on the bag magazine is finished.

# Use And Operation

## Running Mode

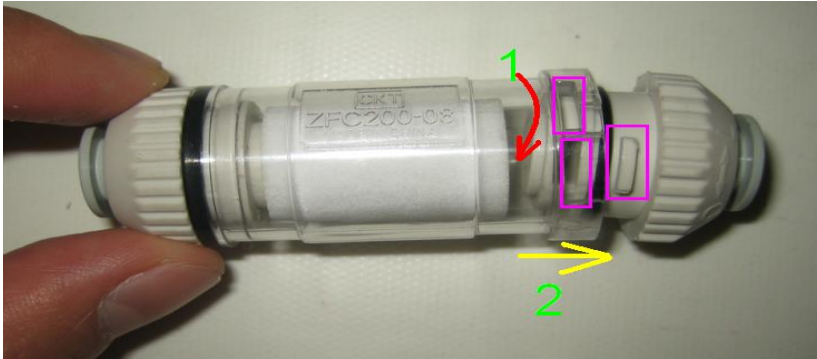


- A. Continue Running Mode:** When machine is on, it will be run for continue mode at first.
- B. Manual mode:** When machine is needed to be changed for manual running, it has to be pressed for the button of STOP for 2 SECONDS. Then the machine will be run step by step. It is good for adjusting the machine when the bag is changed.
- C. Stop machine:** It has to be pressed for the button of STOP for 1 SECOND. Then the machine will stop and the cylinder will be reset.

## Maintenance - Filter Cleaning

How to Disassemble the Filter

- 1, Rotate the head of Filter;
- 2, Pull it up to take out the top.



3, Top removed



4, Clean the filter with water or compressed air

